## Applications JJ Series - Detector Switches

- Automotive
- Instrumentation
- White goods
- Telecommunications


## Benefits

- RoHS Compliant
- Halogen and Lead

Free

- Sharp detection feeling
- Compact Size


TE Connectivity is pleased to introduce its JJ Series of Detector Switches, suitable for a wide variety of applications given their several presentations ranging from horizontal or vertical actuated options as well as Gull-winged, J-leaded and Through-Hole mounting possibilities.

The Detector Switches will be offered in a wide range of sizes giving the possibility for countless applications going from automotive to telecommunications.

## JJ Series - Family Classification

| Series | Body Size |
| :---: | :---: |
| JJA | $3.5 \times 2.8 \mathrm{~mm}$ |
| JJB | $3.5 \times 2.98 \mathrm{~mm}$ |
| JJC | $3.5 \times 3.3 \mathrm{~mm}$ |
| JJD | $4.2 \times 3.6 \mathrm{~mm}$ |
| JJE | $4.7 \times 3.5 \mathrm{~mm}$ |
| JJF | $4.7 \times 3.8 \mathrm{~mm}$ |
| JJG | $5.7 \times 4.0 \mathrm{~mm}$ (High-Rating) |
| JJH | $5.7 \times 4.0 \mathrm{~mm}$ (Standard-Rating) |
| JJI | $5.0 \times 4.4 \mathrm{~mm}$ |
| JJJ | $6.0 \times 4.85 \mathrm{~mm} / 5.5 \times 4.7 \mathrm{~mm}$ |
| JJK | $6.3 \times 3.0 \mathrm{~mm}$ |
| JJL | $6.5 \times 3.9 \mathrm{~mm}$ |
| JJM | $5.7 \times 4.0 \mathrm{~mm}$ |
| JJN | $5.7 \times 4.0 \mathrm{~mm}(\mathrm{Wedge})$ |
| JJO | $10.0 \times 3.8 \mathrm{~mm}$ |
| JJP | $10.6 \times 10.0 \mathrm{~mm}$ |

Dimensions Shown for reference purposes only. Specifications subject to change

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## JJN Family - $5.7 \times 4.0 \mathrm{~mm}$ (Wedge)

|  | Contact Rating | $100 \mathrm{~mA}, 12 \mathrm{VDC}$ |
| :---: | :---: | :---: |
|  | Contact Resistance | $80 \mathrm{~m} \Omega \mathrm{Max}$. |
|  | Insulation Resistance | $100 \mathrm{M} \Omega \mathrm{Min} .100 \mathrm{VDC}$ |
|  | Dielectric Strength | $100 \mathrm{VAC} / 1$ minute |
|  | Operating Force | 70 gF Max. |
|  | Travel | 2.00 mm |
|  | Operating Life | $50,000 \mathrm{cycles}$ |
|  | Operating Temperature | $-10^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$ |
|  | Storage Temperature | $-30^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$ |


| Features | Applications |
| :--- | :--- |
| $\bullet \quad$ Easy orientation provided by guiding post | $\bullet$ |
|  | Automotive. |
|  | Wedge type actuator |
|  | $\bullet$ |
|  | Telecommunications. |

## Circuit



## How To Order



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## Diagrams



## PN List

| Smart PN | Orientation | Grounding | Mounting | Height | Circuit | Guiding <br> Post | Cover | Plating | Packaging | MOQ | TE PN |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| JJNHWUG200NOPMRTR | Horizontal <br> Wedge | Ungrounded | Gull- <br> Winged | 2.00 mm | NO | Post | Metal | Silver | Tape and <br> Reel | 1,200 | $2331329-1$ |

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## 1. Style

"Detector Switches" are mainly used as signal switches of electric devices, with the general requirements of mechanical and electrical characteristic.

### 1.1 Operating Temperature Range: $-10^{\circ} \mathrm{C}$ to $60^{\circ} \mathrm{C}$

1.2 Storage Temperature Range: $-30^{\circ} \mathrm{C}$ to $80^{\circ} \mathrm{C}$
1.3 The shelf life of product is within 6 months.
2. Current Range: $100 \mathrm{~mA}, 12 \mathrm{VDC}$

## 3. Type of Actuation: Auto Return

## 4. Test Sequence:

|  | Item | Description | Test Conditions | Requirements |
| :---: | :---: | :---: | :---: | :---: |
| Appearance | 1 | Visual Examination | Physical inspection without applying any external forces. | There shall be no defects that affect the serviceability of the product. |
| Electric Performance | 2 | Contact Resistance | Shall be measured at $1 \mathrm{KHz} \pm 200 \mathrm{~Hz}$ ( 20 mV Max, 50 mA Max) or 1 A 5VDC by voltage drop method. | $80 \mathrm{~m} \Omega \mathrm{Max}$. |
|  | 3 | Insulation Resistance | Measurements shall be made at 100 VDC potential between terminals and cover. | 100M $\Omega$ Min. |
|  | 4 | Dielectric Withstanding Voltage | Apply $100 \mathrm{VAC}(50 \mathrm{~Hz}$ or 60 Hz ) between terminals and cover for 1 minute. | There shall be no breakdown or flashover |


| Mechanical Performance | 5 | Operating Force | Apply force in the direction of operating stroke for 2.00 mm | 70gF Max. |
| :---: | :---: | :---: | :---: | :---: |
|  | 6 | Terminal Strength | Fix the switch then apply a static load of 0.3 KgF to the tip of the terminal in the desired direction for 1 minute | Shall be free from any terminal damage and looseness and breakage of terminal holding position. Terminal may be bent after test, electrical performance requirement specified in item 4 shall be satisfied. |
|  | 7 | Control Strength | 1) A static load of 1 KgF shall be applied in the operating direction of actuator for 15 seconds. <br> 2) A static load of 0.3 KgF shall be applied in the pulling direction of actuator for 15 seconds. (For construction with lock, the test shall be conducted at the condition of lock released) <br> 3) A static load of 0.7 KgF shall be applied to the vertical direction of operation at the tip of actuator for 15 seconds. | Shall be free from mechanical and electrical abnormalities. |
| Durability | 8 | Operating Life | Tested as follows: <br> 50,000 cycles operations at a rate of 15 to $20 \mathrm{cycles} / \mathrm{min}$ without load. <br> (When pushing the actuator at right angle) | 1) Contact resistance: <br> $150 \mathrm{~m} \Omega$ Min. <br> 2) Insulation resistance: $10 \mathrm{M} \Omega$ Min. <br> 3) Voltage proof: Applying 100VAC for 1 minute, no dielectric breakdown shall occur. <br> 4) Operating force: Within $30 \%$ of specified value. <br> 5) No abnormalities shall be recognised in appearance construction. |
| Weather-proof | 9 | Temperature cycling | After 5 cycles of following conditions, the switch shall be allowed to stand under normal temperature and humidity condition for 1 hour and then measurement shall be made within 1 hour after that. <br> Water drops shall be removed. | 1) Contact resistance: <br> $150 \mathrm{~m} \Omega$ Min. <br> 2) Insulation resistance: $10 \mathrm{M} \Omega \mathrm{Min}$. <br> 3) Voltage proof: Applying 100VAC for 1 minute, no dielectric breakdown shall occur. <br> 4) Operating force: Within $30 \%$ of specified value. <br> 5) No abnormalities shall be recognised in appearance construction. |

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| Weatherproof | 10 | Resistance Low Temperature | Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 hour before the measurements are made: <br> 1) Temperature: $-30 \pm 2^{\circ} \mathrm{C}$ <br> 2) Time: 96 hours <br> Water drops shall be removed. | 1) Contact resistance: $150 \mathrm{~m} \Omega$ Min. |
| :---: | :---: | :---: | :---: | :---: |
|  | 11 | Heat <br> Resistance | Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 hour before the measurements are made: <br> 1) Temperature: $85 \pm 2^{\circ} \mathrm{C}$ <br> 2) Time: 96 hours <br> Water drops shall be removed. | 2) Insulation resistance: <br> $10 \mathrm{M} \Omega$ Min. <br> 3) Voltage proof: Applying 100V AC for 1 minute, no dielectric breakdown shall occur. <br> 4) Operating force: Within $30 \%$ of specified value. |
|  | 12 | Humidity Resistance | Following the test set forth below the sample shall be left in normal temperature and humidity conditions for 1 hour before the measurements are made: <br> 1) Temperature: $60 \pm 2^{\circ} \mathrm{C}$ <br> 2) Relative Humidity: 90 to $95 \%$ <br> 3) Time: 96 hours <br> Water drops shall be removed. | 5) No abnormalities shall be recognised in appearance construction. |
|  | 13 | Salt mist | Switch shall be checked after the following test: <br> 1) Temperature: $35 \pm 2^{\circ} \mathrm{C}$ <br> 2) Salt saturation: $5 \pm 1 \%$ (Solids by weight) <br> 3) Duration: $24 \pm 1$ hours <br> After the test, salt deposit shall be removed in running water. | No remarkable corrosion shall be recognised in metal part. |

## 5. Soldering Conditions:

Recommended Soldering Profile for the JJN Series


The temperatures defined above are the temperatures measured on the surface of the Printed Circuit Board. There are cases where the printed circuit board's temperature differs greatly from the temperature of the switch. Critical note: the switch's surface temperature must not exceed $260^{\circ} \mathrm{C}$.

■ Manual Soldering
Preheat: $150^{\circ} \mathrm{C}$ to $200^{\circ} \mathrm{C}, 120 \pm 20$ (sec)
Soldering area temperature: $217^{\circ} \mathrm{C}, 90$ to 120 (sec)

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- Precautions in Handling

1. Care must be taken to ensure excess flux on the top surface of the printed circuit board does not adhere to the switch.
2. Do not wash the switch.

- Recommended storage conditions:

Store the products in the original packaging material. After opening the package, the remaining products must be stored in the appropriate moisture-proof \& airtight environment.

Do not store the switch in the following environment or it may affect performance and solderability:

1. temperatures below $-10^{\circ} \mathrm{C}$ to $40^{\circ} \mathrm{C}$ \& humidity at $85 \%$ (min)
2. environment with corrosive gas
3. storage over 6 months
4. place in direct sunlight
